

Isofield Horizon Coverall with Hood

Non-Sterile Cleanroom
Coverall with Hood

PRODUCT INFO

Coverall with Innovative Postbox hood design to ensure full face coverage

Taped zip flap, elasticated hood, waist, wrists, & ankles

Aseptically Folded

Class 1 for Cleanliness, static-dissipative & tested against Chemotherapy

Microporous Polypropylene / Polyethylene

Low-linting robust fabric

Excellent low-hazard liquid spray & fine particulates protection

APPLICATIONS

Medical device production and assembly

Cleanroom cleaning & preparation

Semiconductor & wafer fabrication

Electric vehicle (EV) & battery assembly

QUALITY ASSURANCE

Manufactured in a facility operating under ISO 9001:2015 quality management system

Processed in a NEBB certified ISO Class 5 cleanroom

STORAGE & SHELF LIFE

Store in a dry, cool place (<40°C) away from direct sunlight

Do not expose open cartons to prolonged direct fluorescent light

Five (5) years from date of manufacture

CLEANROOM COMPATIBILITY

ISO Class 4 cleanroom

ISO Class 5 cleanroom

Class 10 cleanroom

Class 100 cleanroom

PACKAGING

1 piece per inner bag,

1 inner bag per outer bag,

20 outer bag per carton (size XS-2XL), (20 pieces)

15 outer bag per carton (size 3XL-5XL), (15 pieces)



PRODUCT CODE

REF

80020

XSMALL 80020 XS
SMALL 80020 S
MEDIUM 80020 M
LARGE 80020 L
XLARGE 80020 XL

2XLARGE 80020 2XL
3XLARGE 80020 3XL
4XLARGE 80020 4XL
5XLARGE 80020 5XL

CE 2797





Innovative Postbox hood design
to ensure full face coverage

MATERIAL PERFORMANCE PARAMETERS

DESCRIPTION	UNITS	METHOD	SPECIFICATION	TYPICAL
Basic Weight	g/m ²	ISO 9073-1-1989	±2	60
Machine Direction Strength	N/5cm		≥50	69
Machine Direction Elongation	%		≥100	109
Cross Direction Strength	N/5cm		≥25	43
Cross Direction Elongation	%		≥100	111
Hydrostatic Head	mmH ₂ O	ISO 811-1981	≥100	213
Air Permeability	l/m ² /S	GB/T5453	≥	2000
Surface Resistivity	Ω	ISO 9073-1-1989	/	10 ⁷

HELMKE DRUM TEST RESULT CLASS 1

PARTICLE SIZE	CUMULATIVE RELEASE RATE (COUNTS/MIN)	SPECIFICATION
≥ 0.3µm	743	less than 2,000
≥ 0.5µm	318	2,000 - 20,000

PERMEATION TEST AGAINST CHEMO DRUGS

CHEMOTHERAPY DRUGS	BREAKTHROUGH TIME	TEST METHOD
Carmustine	30 min	ASTM F739-20
Cisplatin	> 480 min	ASTM F739-20
Cyclophosphamide	> 480 min	ASTM F739-20
Doxorubicin HCl	> 480 min	ASTM F739-20
Etoposide	> 480 min	ASTM F739-20
Fluorouracil	> 480 min	ASTM F739-20
Methotrexate	> 480 min	ASTM F739-20
Paclitaxel	> 480 min	ASTM F739-20
Thiotepa	60 min	ASTM F739-20

*Results achieved under controlled laboratory conditions, by accredited ISO 17025 third party testing laboratory

TECHNICAL PROPERTIES

TEST REFERENCE	EXPLANATION	TEST RESULTS	
EN 14325:2004 EN ISO 6530:2005	Repellency to chemicals	10% Sodium Hydroxide	Level 3
		30% Sulphuric Acid	Level 3
		O-Xylene	Level 2
		Butan-1-ol	Level 2
		70% Isopropyl Alcohol	Level 2
		70% Ethanol	Level 2
EN 14325:2004 EN ISO 6530:2005	Resistance to Penetration by chemicals	10% Sodium Hydroxide	Level 3
		30% Sulphuric Acid	Level 3
		O-Xylene	Level 3
		Butan-1-ol	Level 3
		70% Isopropyl Alcohol	Level 3
		70% Ethanol	Level 3
EN 14325:2004 EN ISO 9073-4:1997	Trapezoidal Tear Resistance	Machine Direction	Class 2
		Cross Direction	Class 2
EN 14325:2004 EN ISO 13934-1:2013	Tensile Strength	Machine Direction	Class 1
		Cross Direction	Class 2
EN ISO 13982- 2:2004 EN ISO 13982- 1:2004 (Type 5)	Inward Leakage of aerosols and fine particles into suits	Pass	
	IL _{82/90}	0.765%	
	IL _{8/10}	0.327%	
EN 14325:2004 EN ISO 12947-2:2016	Abrasion Resistance	Class 2	
EN 14325:2004 EN ISO 7854:1997, Method B	Flex Cracking Resistance	Class 6	
EN 14325:2004 EN 863:1995	Puncture Resistance	Class 1	
EN 14325:2004 [5.5]	Seam Strength	Class 2	
EN 13034:2015 + A1:2009 ISO 17491-4:2008	Resistance to penetration by a spray of liquid (Spray Test)	Pass	

LOADING

	EURO-PALLET	STANDARD PALLET
Pallet size	W80 L120cm	W100 L120cm
Gross weight	5.20 - 5.58kg	5.20 - 5.58kg
Carton size	W28 L43 H31cm	W28 L43 H31cm
Nett weight	4.58 - 4.78kg	4.58 - 4.78kg
Air freight pallet	Max height: 139cm Layers: 4 Cartons: 24	Max height: 139cm Layers: 4 Cartons: 32
Sea freight pallet	Max height: 170cm Layers: 5 Cartons: 30	Max height: 170cm Layers: 5 Cartons: 40

DOCUMENTATION



CERTIFICATE OF CONFORMANCE (COC)
CERTIFICATE OF ANALYSIS (COA)
CERTIFICATE OF PROCESSING (COP)

View [sample](#) of COC, COA, COP



FACTORY RELATED CERTIFICATIONS
To request ISO9001 Certificate,
please [email us](#)

Made in Malaysia
HS Code: 6210109000

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